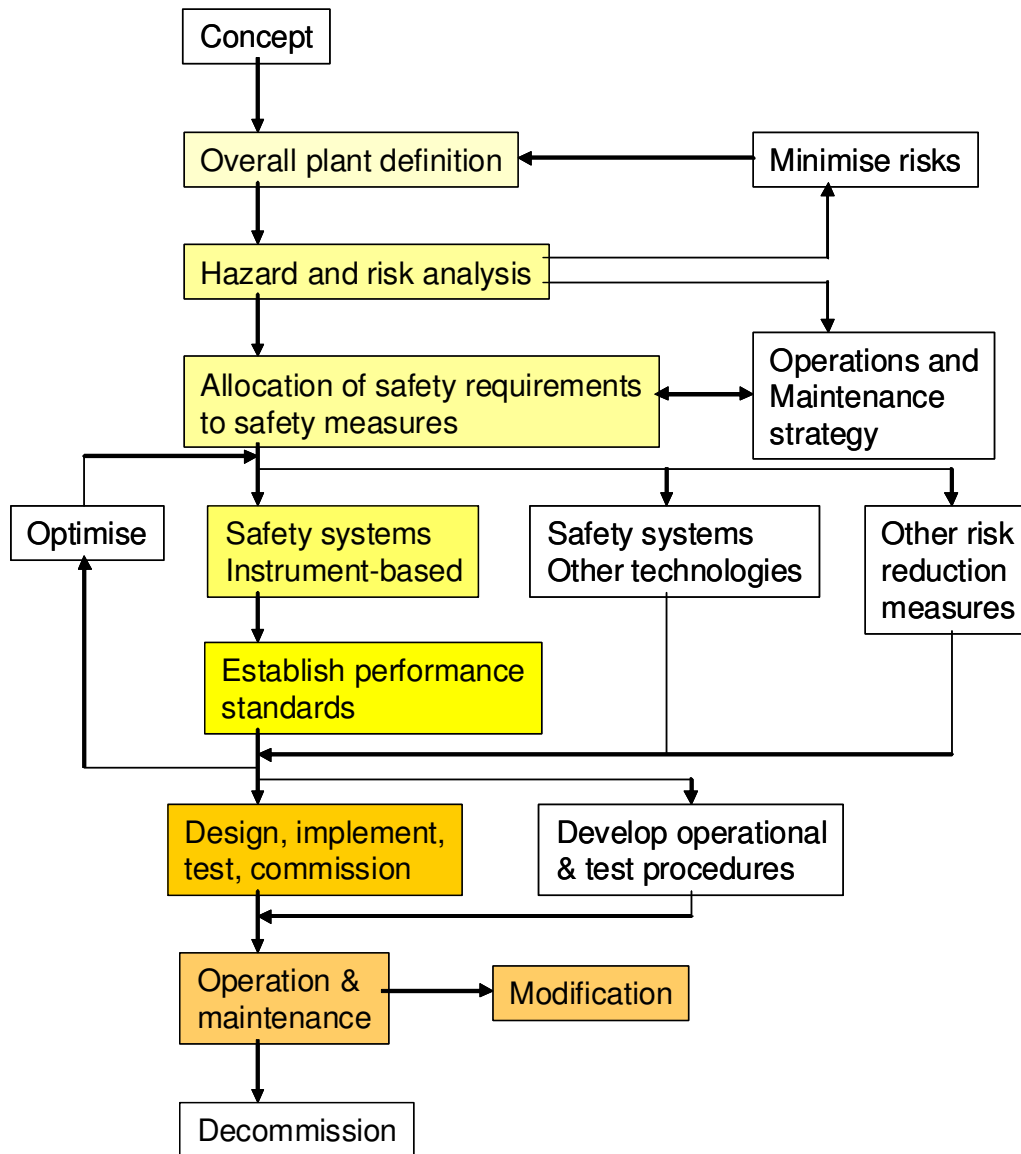


THE C&I LIFECYCLE



*Simplified version
from IEC 61508*